



A synthetic hard gypsum cement filler, used for repairs or alterations to Ludur forms

Particular advantages

- Does not run off from vertical faces
- Good adhesion
- Smooth surface
- Low expansion

Characteristics

in powder form

Mixing ratio

Powder : Water 100 : 25 - 30 p.b.w.

Mixed volume 1,25 – 1,30 slurry
= 0,61 - 0,66 ltr.

processing time app. 20 min

solidification point app.30 min

surface hardness over 150 N/mm²

Mixing

Depending on if the material is to be applied with a spatula or modeled the mixing ratio can be varied within the given limits.

Strew **LUDUR SPM** in the given ratio into the water, allow to soak for 1 - 2 mins, then stir thoroughly. In order to ensure a good bond between **LUDUR SPM** and the area to be treated remove the glazed surface with coarse sandpaper. Moisten with water and apply **LUDUR SPM**.

The filled or built up area can be re-worked with a splining tool up until the end of the processing time in order to achieve a smooth surface.

Packing

Paper bag with foil liner 25 kg

Shelf life

At least 12 months in well closed, vapour-proof packages. Pay attention to the expiry date on the packages.

The above recommendations are given to the best of our knowledge after careful control. We guarantee the quality of our products according to our specification. Any further liability cannot be accepted since the proper application of our products is outside of our control.