



A moulding material suitable for both manual and mechanical applications.

Advantages:

- Castable
- Stable edges
- Cut edges smooth and glossy
- Low weight

Specifications

Powdery
Mixing ratio 100 g : 40 – 50 ml
(powder : water)

Mixing volume:
1,69 kg mix = 1 ltr.

Processing time 10 – 15 min.

End of solidification 25 – 30 min.

Processing

Sprinkle **LUDUR MW (Typ A)** into the prepared water and stir homogenously for 1 –2 minutes. Pour into the prepared, parted mould. The mixture should be moved in the mould to avoid adhesion bubbles. It is recommended to mix the moulding material under vacuum. Once the material has hardened, the casting can be removed from the mould and further processed. The casting can be machined also when completely dry.

In order to speed up the drying process, drying in a drying cabinet at 45 – 50 °C is recommended (until weight is constant). The required strenght (machining ability) can be set by correspondingly varying the mixing ratio.

Packing:

Paper bags with liner 25 kg

Storage life:

Minimum 1 year in well closed, moisture-proof packing drums. Pay attention to the expiry date on the packages.

Storage:

Store cool and dry in sealed condition.

The above recommendations are given to the best of our knowledge and based on comprehensive testing. We guarantee the quality of our products in accordance with specifications, however, any further liability cannot be accepted since the proper application of our products is outside of our control.