



Synthetic Hard Plaster Special quality for the gnatho-orthopedics

GILUDUR SK offers
- balanced expansion
- consistant quality

Physical data

Solidification point	app. 12 min.
Compressive strength after 24 hours	app. 20 N/mm ²
Hardness after 24 hours	app. 70 N/mm ²
Linear setting expansion after 2 hours	less than 0.2 %

Working method

Mixing ratio	100 g : 30 ml
GILUDUR SK : water	app. 23° C
Working temperature	
Mechanical mixing	30 sec
Hand mixing	60 sec

Strew the powder in the given ratio into the water.

The initial consistency becomes more fluid during mixing and reaches optimum fluidity, when filling the moulds on the vibrator.

Working time: app. 7 min

Do not vibrate after this time so as not disturb the crystallization.

Packaging

Paper bags with foil liner	25 kg
Metal drums with foil liner	45 kg
Portable cartons with foil liner	20 kg
Plastic pails	4,5 kg
4 plastic pails in a carton	18 kg

Shelf life

At least 1 year in well closed, vapour-proof packages.

Important

GILUDUR SK - like all plaster products - is sensitive to humidity and contact with the air should be avoided. If repackaged use only vapour-proof material e.g.

- plastic - aluminium foil
- low-pressure-polythene containers with a wall-thickness of min. 0.5 mm.

Container should be well sealed between usage and should be stored in a dry area.

GILUDUR SK which has been stored at extreme temperatures should be equilibrated at R.T. for several hours before use.

The recommendations are given to the best of our knowledge after careful control. We grant the quality of our products according to our specification. Any further liability cannot be accepted since the proper application of our products is outside of our control.